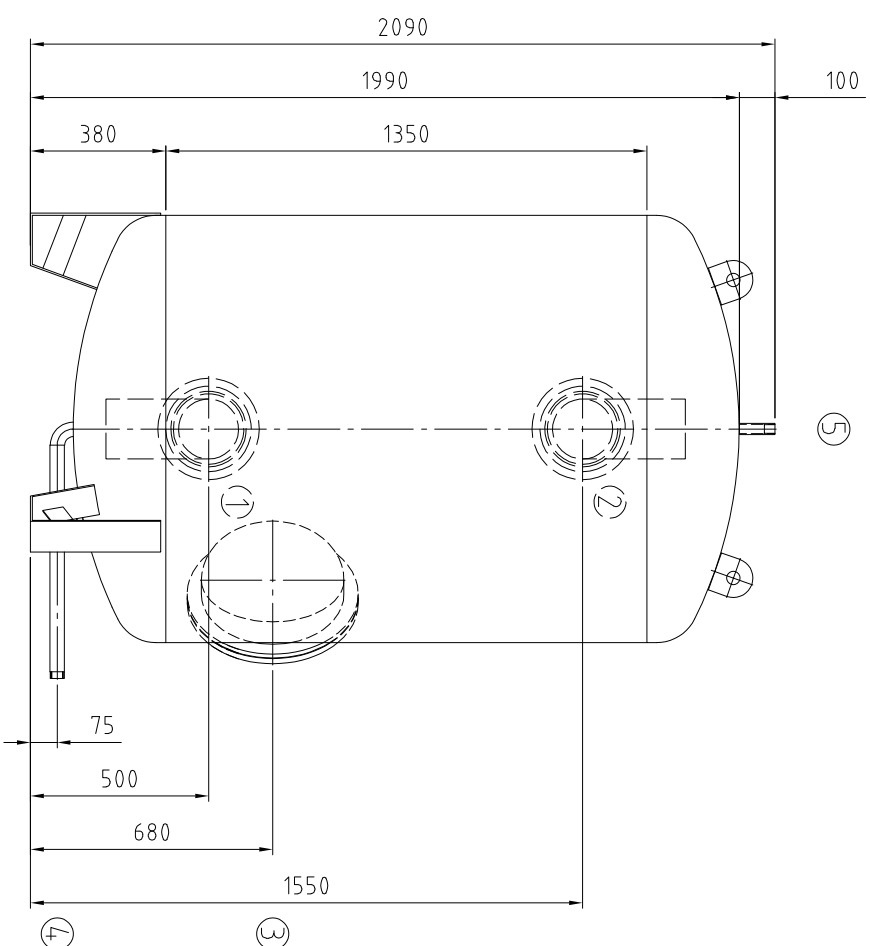
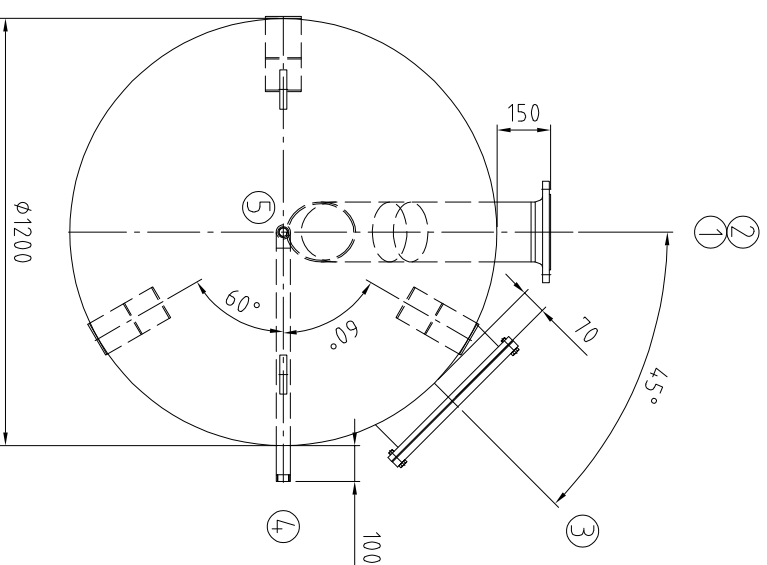




Für die Lage der Stutzen ist ausschließlich die Draufsicht verbindlich!

Nozzle direction only according to the top view!!



Kippmaß/ tilting tight: 2170 mm

|                                                                                                                                                                                                                                          |                                         |                                                  |                   |                                 |                                          |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------|--------------------------------------------------|-------------------|---------------------------------|------------------------------------------|
|                                                                                                                                                                                                                                          |                                         | Mantelraum<br>Inside of jacket                   |                   | Rohrraum<br>Inside of tubes     |                                          |
| Min./max. zul. Druck                                                                                                                                                                                                                     | (PS)                                    | 0 / 3                                            |                   | -                               |                                          |
| Min./max. allow. pressure                                                                                                                                                                                                                |                                         |                                                  |                   |                                 |                                          |
| Min./max. zul. Temperatur                                                                                                                                                                                                                | (TS)                                    | 0 / 40                                           |                   | -                               |                                          |
| Min./max. allow. Temperature                                                                                                                                                                                                             |                                         |                                                  |                   |                                 |                                          |
| Prüfdruck                                                                                                                                                                                                                                | (PT)                                    | 12                                               |                   | -                               |                                          |
| Test pressure                                                                                                                                                                                                                            |                                         |                                                  |                   |                                 |                                          |
| Volumen                                                                                                                                                                                                                                  | (V)                                     | 1850                                             |                   | -                               |                                          |
| Capacity                                                                                                                                                                                                                                 |                                         |                                                  |                   |                                 |                                          |
| Oberflächenbearbeitung                                                                                                                                                                                                                   |                                         | gebeizt und passiviert<br>pickled and passivated |                   |                                 |                                          |
| Surface treatment                                                                                                                                                                                                                        |                                         |                                                  |                   |                                 |                                          |
| Werkstoff                                                                                                                                                                                                                                |                                         | 1.4571/ 1.4404 316Ti/ 316L                       |                   |                                 |                                          |
| material                                                                                                                                                                                                                                 |                                         |                                                  |                   |                                 |                                          |
| Gewicht                                                                                                                                                                                                                                  |                                         | 295                                              |                   |                                 |                                          |
| Weight                                                                                                                                                                                                                                   |                                         | kg                                               |                   |                                 |                                          |
| Artikel-Nr.                                                                                                                                                                                                                              |                                         |                                                  |                   |                                 |                                          |
| Article number                                                                                                                                                                                                                           |                                         |                                                  |                   |                                 |                                          |
| Kategorie/Modul DGR 2014/68/EU                                                                                                                                                                                                           |                                         |                                                  |                   |                                 |                                          |
| Category/module PED 2014/68/EU                                                                                                                                                                                                           |                                         |                                                  |                   |                                 |                                          |
| 5                                                                                                                                                                                                                                        | Muffenanschluss / socket connection     | Rp 3/4"                                          | DIN 2986          |                                 |                                          |
| 4                                                                                                                                                                                                                                        | Muffenanschluss / socket connection     | Rp 1"                                            | DIN 2986          |                                 |                                          |
| 3                                                                                                                                                                                                                                        | handhole 400/480                        | 400                                              | RET               | 0-Ring                          |                                          |
| 2                                                                                                                                                                                                                                        | Vorschweißflansch / welding neck flange | 150                                              | 16                | EN 1092-1                       | ø285                                     |
| 1                                                                                                                                                                                                                                        | Vorschweißflansch / welding neck flange | 150                                              | 16                | EN 1092-1                       | ø285                                     |
| Stutzen                                                                                                                                                                                                                                  | Benennung                               | DN                                               | PN                | Norm                            | Position                                 |
| Nozzle                                                                                                                                                                                                                                   | Denomination                            |                                                  |                   | Dichtfläche<br>Facing           | Position<br>Rohrbohrmessung<br>Dimension |
|                                                                                                                                                                                                                                          |                                         |                                                  |                   |                                 |                                          |
|                                                                                                                                                                                                                                          |                                         |                                                  |                   |                                 |                                          |
| Rev1                                                                                                                                                                                                                                     | 08.10.2024                              | Wihan                                            | Rudert            | Anpassungen nach Kundenwunsch   |                                          |
| Index                                                                                                                                                                                                                                    | Datum/date                              | Gez./drawn                                       | Gepr./appr.       | Art der Änderung / Modification |                                          |
|                                                                                                                                                                                                                                          | Datum/date                              | Name/name                                        | Kennwort/Subject: |                                 |                                          |
| Gez./drawn                                                                                                                                                                                                                               | 30.09.2024                              | Altmanshofer                                     |                   |                                 |                                          |
| Gepr./appr.                                                                                                                                                                                                                              | 30.09.2024                              | Wihan                                            |                   |                                 |                                          |
| Benennung / Designation :                                                                                                                                                                                                                |                                         |                                                  |                   |                                 |                                          |
| Warmwasserspeicher / storage tank                                                                                                                                                                                                        |                                         |                                                  |                   |                                 |                                          |
| Typ RET 1850 Sonder 2                                                                                                                                                                                                                    |                                         |                                                  |                   |                                 |                                          |
| Zeichnung Nr. / Drawing No. :                                                                                                                                                                                                            |                                         | Projekt Nr. / Project No. :                      |                   | Bestell Nr. / Order No. :       |                                          |
| 22666-0Rev1                                                                                                                                                                                                                              |                                         | P58143/02                                        |                   | KST300/115632                   |                                          |
|                                                                                                                                                                                                                                          |                                         |                                                  |                   | Maßstab / Scale                 |                                          |
|                                                                                                                                                                                                                                          |                                         |                                                  |                   | 1:15                            |                                          |
|                                                                                                                                                                                                                                          |                                         |                                                  |                   | Blatt / sheet                   |                                          |
|                                                                                                                                                                                                                                          |                                         |                                                  |                   | 1/X                             |                                          |
|                                                                                                                                                       |                                         |                                                  |                   |                                 |                                          |
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|                                                                                                                                                                                                                                          |                                         |                                                  |                   | Stand/as per:                   |                                          |
|                                                                                                                                                                                                                                          |                                         |                                                  |                   | 08.10.2024                      |                                          |